

## **Com.-No. 2203**

### **RASTER – Stamping Press – HR-75-SL-4S**

#### **Technical Data:**

Nominal pressure at 30 degrees before BDC	kN	750
Speed, infinitely adjustable	spm.	120-500
Ram area	mm	960X520
Bed area	mm	820X1050
	mm	760X1190
Pneumatic pressure for the clutch	bar	6
Opening in bed	mm	200X750
Ram stroke, adjustable in steps of about 5mm manual	mm	10-50
Max. distance between bed and ram at TDC (at max. stroke and turned-in con-rod)	mm	380
Manual ram adjustment, max.	mm	80
Height of strip entry above bed	mm	100-130
Electrical motor output	kW	30
Total weight	kg	13.500
Year of construction		1989

The press is completely overhauled and equipped with a new SPS-control unit Siemens S7

#### **Electronic Feeder MWVB-200:**

Feed length, max.	mm	1 – 9999,9
Strip width, max.	mm	200
Material thickness, max.	mm	0,2 – 5

**Price + delivery time:**

**on request**

Errors excepted.

All technical data, dimensions and so on are according to the indications of the manufacturer and are without obligations for us.

Subject to availability and interim sale.